

**Garant**
**Screw-on toolholder, left-hand, Shank / insert size: 25/16 mm**

**Order data**

Order number	261313 25/16
GTIN	4045197653895
Item class	21T

**Description**

Screw-on toolholder 25/16 mm ISO code toolholder: SVJCR/L 2525M16  
 suitable indexable insert: VC.. 1604..  
 Functional width L<sub>4</sub>: 32 mm  
 Head length L<sub>1</sub>: 32.5 mm  
 Overall length L: 150 mm  
 Pack of insert screws: 269028 2

**Technical description**

Shim	269005 8
Shim screw	269013 2
Pack of insert screws	269028 2
suitable indexable insert	VC.. 1604..
Cutting point / joint	25×25 mm
ISO code toolholder	SVJCR/L 2525M16
Head length L <sub>1</sub>	32.5 mm
Shank size	25 mm
Insert size	16 mm
Functional width L <sub>4</sub>	32 mm
Overall length L	150 mm

Application type	left-hand
Standard	DIN ISO 5610
Through-coolant	no
Setting angle $\kappa$	93 degrees
Type of product	Boring bar

## Accessories

Shim screw	269200
Set of insert screws 10 pieces	269400
Shim	269050
Set of insert screws 10 pieces	269440
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Set of insert screws Type 22	269028 22
Shim Type 8	269005 8
Set of insert screws Type 2	269028 2
Shim screw Type 2	269013 2