

Garant
Boring bar HSS, right-hand, Shank \varnothing / insert size: 25/16 mm

Order data

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|--------------|---------------|
| Order number | 261330 25/16 |
| GTIN | 4045197653970 |
| Item class | 21T |

Description

Boring bar HSS 25/16 mm Shank \varnothing D_s: 25 mm
 ISO code toolholder: AH25R SVJCR/L16
 Cutting point / joint: 25 mm
 Setting angle κ : 142 degrees
 suitable indexable insert: VC.. 1604..
 Minimum pre-drill \varnothing D_{min}: 28 mm

Technical description

| | |
|--|-----------------|
| Insert size | 16 mm |
| Pack of insert screws | 269028 8 |
| Cutting point / joint | 25 mm |
| suitable indexable insert | VC.. 1604.. |
| Minimum pre-drill \varnothing D _{min} | 28 mm |
| ISO code toolholder | AH25R SVJCR/L16 |
| Overhang L ₁ recessed holders | 44 mm |
| Centre offset L ₃ | 4.6 mm |
| Neck width | 16.5 mm |
| Overall length L | 200 mm |
| Clamping height L ₂ | 24 mm |
| Setting angle κ | 142 degrees |

| | |
|------------------------|------------|
| Shank Ø D _s | 25 mm |
| Application type | right-hand |
| Boring depth up to | 5×D |
| Tool material | HSS |
| Standard | DIN 8024 |
| Through-coolant | yes |
| Type of product | Boring bar |

Accessories

| | |
|--|-------------|
| Set of insert screws 10 pieces | 269414 |
| PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15 | 674248 TX15 |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659906 500 |
| Set of insert screws Type 8 | 269028 8 |