

**Garant**
**Boring bar HSS, left-hand, Shank  $\varnothing$  / insert size: 25/16 mm**

**Order data**

Order number	261331 25/16
GTIN	4045197654007
Item class	21T

**Description**

Boring bar HSS 25/16 mm Shank  $\varnothing$  D<sub>s</sub>: 25 mm  
 ISO code toolholder: AH25R SVJCR/L16  
 Cutting point / joint: 25 mm  
 Setting angle  $\kappa$ : 142 degrees  
 suitable indexable insert: VC.. 1604..  
 Minimum pre-drill  $\varnothing$  D<sub>min</sub>: 28 mm

**Technical description**

Insert size	16 mm
Centre offset L <sub>3</sub>	4.6 mm
Overhang L <sub>1</sub> recessed holders	44 mm
ISO code toolholder	AH25R SVJCR/L16
suitable indexable insert	VC.. 1604..
Cutting point / joint	25 mm
Neck width	16.5 mm
Pack of insert screws	269028 8
Minimum pre-drill $\varnothing$ D <sub>min</sub>	28 mm
Overall length L	200 mm
Clamping height L <sub>2</sub>	24 mm
Setting angle $\kappa$	142 degrees

Shank Ø D <sub>s</sub>	25 mm
Application type	left-hand
Boring depth up to	5×D
Tool material	HSS
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

## Accessories

Set of insert screws 10 pieces	269414
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws Type 8	269028 8