

**Garant**
**Boring bar steel, right-hand, Shank  $\varnothing$  / insert size: 25/16 mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 261338 25/16  |
| GTIN         | 4045197654090 |
| Item class   | 21T           |

**Description**

Boring bar steel 25/16 mm Shank  $\varnothing D_s$ : 25 mm  
 ISO code toolholder: A25R SVJCR/L16  
 Setting angle  $\kappa$ : 142 degrees  
 suitable indexable insert: VC.. 1604..  
 Minimum pre-drill  $\varnothing D_{min}$ : 28 mm  
 Centre offset  $L_3$ : 4.6 mm

**Technical description**

|   |                |
|---|----------------|
| Neck width $L_4$                        | 16.5 mm        |
| Pack of insert screws                   | 269028 8       |
| Head length $L_1$                       | 44 mm          |
| Minimum pre-drill $\varnothing D_{min}$ | 28 mm          |
| ISO code toolholder                     | A25R SVJCR/L16 |
| Centre offset $L_3$                     | 4.6 mm         |
| Insert size                             | 16 mm          |
| suitable indexable insert               | VC.. 1604..    |
| Overall length $L$                      | 200 mm         |
| Clamping height $L_2$                   | 24 mm          |
| Setting angle $\kappa$                  | 142 degrees    |
| Shank $\varnothing D_s$                 | 25 mm          |

|                    |            |
|--------------------|------------|
| Application type   | right-hand |
| Boring depth up to | 3×D        |
| Standard           | DIN 8024   |
| Through-coolant    | yes        |
| Type of product    | Boring bar |

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## Accessories

|  |             |
|--|-------------|
| PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15                               | 674248 TX15 |
| Set of insert screws 10 pieces   | 269414      |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659906 500  |
| Set of insert screws Type 8  | 269028 8    |