

**Garant**
**Boring bar steel, left-hand, Shank  $\varnothing$  / insert size: 25/16 mm**

**Order data**

Order number	261339 25/16
GTIN	4045197654120
Item class	21T

**Description**

Boring bar steel 25/16 mm Shank  $\varnothing D_s$ : 25 mm  
 ISO code toolholder: A25R SVJCR/L16  
 Setting angle  $\kappa$ : 142 degrees  
 suitable indexable insert: VC.. 1604..  
 Minimum pre-drill  $\varnothing D_{min}$ : 28 mm  
 Centre offset  $L_3$ : 4.6 mm

**Technical description**

Neck width $L_4$	16.5 mm
Centre offset $L_3$	4.6 mm
Minimum pre-drill $\varnothing D_{min}$	28 mm
ISO code toolholder	A25R SVJCR/L16
suitable indexable insert	VC.. 1604..
Insert size	16 mm
Head length $L_1$	44 mm
Pack of insert screws	269028 8
Overall length $L$	200 mm
Clamping height $L_2$	24 mm
Setting angle $\kappa$	142 degrees
Shank $\varnothing D_s$	25 mm

Application type	left-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

---

## Accessories

Set of insert screws Type 8	269028 8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws 10 pieces	269414
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15