

Garant
Boring bar steel, right-hand, Shank \varnothing / insert size: 25/16 mm

Order data

Order number	261344 25/16
GTIN	4045197654137
Item class	21T

Description

Boring bar steel 25/16 mm Shank $\varnothing D_s$: 25 mm
 ISO code toolholder: A25R SVQCR/L16
 Setting angle κ : 107.5 degrees
 suitable indexable insert: VC.. 1604..
 Minimum pre-drill $\varnothing D_{min}$: 31.5 mm
 Centre offset L_3 : 17 mm

Technical description

Minimum pre-drill $\varnothing D_{min}$	31.5 mm
ISO code toolholder	A25R SVQCR/L16
suitable indexable insert	VC.. 1604..
Head length L_1	43 mm
Insert size	16 mm
Centre offset L_3	17 mm
Pack of insert screws	269028 8
Overall length L	200 mm
Clamping height L_2	23 mm
Setting angle κ	107.5 degrees
Shank $\varnothing D_s$	25 mm
Application type	right-hand

Boring depth up to	3xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws Type 8	269028 8
Set of insert screws 10 pieces	269414
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15