

**Garant**
**Boring bar steel, right-hand, Shank  $\varnothing$  / insert size: 32/16 mm**

**Order data**

Order number	261344 32/16
GTIN	4045197656155
Item class	21T

**Description**

Boring bar steel 32/16 mm Shank  $\varnothing D_s$ : 32 mm  
 ISO code toolholder: A32S SVQCR/L16  
 Setting angle  $\kappa$ : 107.5 degrees  
 suitable indexable insert: VC.. 1604..  
 Minimum pre-drill  $\varnothing D_{min}$ : 40 mm  
 Centre offset  $L_3$ : 22 mm

**Technical description**

Shim	269005 8
Centre offset $L_3$	22 mm
Minimum pre-drill $\varnothing D_{min}$	40 mm
Shim screw	269013 2
Insert size	16 mm
suitable indexable insert	VC.. 1604..
Pack of insert screws	269028 2
ISO code toolholder	A32S SVQCR/L16
Head length $L_1$	33.5 mm
Overall length $L$	250 mm
Clamping height $L_2$	31 mm
Setting angle $\kappa$	107.5 degrees

Shank $\varnothing D_s$	32 mm
Application type	right-hand
Boring depth up to	3xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

## Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws 10 pieces	269400
Shim	269050
Shim screw Type 2	269013 2
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Set of insert screws Type 2	269028 2
Shim Type 8	269005 8
Shim screw	269200