

**Garant**
**Boring bar steel, right-hand, Shank  $\varnothing$  / insert size: 25/16 mm**

**Order data**

Order number	261348 25/16
GTIN	4045197654168
Item class	21T

**Description**

Boring bar steel 25/16 mm Shank  $\varnothing D_s$ : 25 mm  
 ISO code toolholder: A25R SVUCR/L16  
 Setting angle  $\kappa$ : 93 degrees  
 suitable indexable insert: VC.. 1604..  
 Minimum pre-drill  $\varnothing D_{min}$ : 32 mm  
 Centre offset  $L_3$ : 17 mm

**Technical description**

Minimum pre-drill $\varnothing D_{min}$	32 mm
suitable indexable insert	VC.. 1604..
Head length $L_1$	25.5 mm
Pack of insert screws	269028 8
ISO code toolholder	A25R SVUCR/L16
Centre offset $L_3$	17 mm
Insert size	16 mm
Overall length L	200 mm
Clamping height $L_2$	24 mm
Setting angle $\kappa$	93 degrees
Shank $\varnothing D_s$	25 mm
Application type	right-hand

Boring depth up to	3xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

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## Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws 10 pieces	269414
Set of insert screws Type 8	269028 8