

Garant
Boring bar steel, left-hand, Shank \varnothing / insert size: 25/16 mm

Order data

Order number	261349 25/16
GTIN	4045197654182
Item class	21T

Description

Boring bar steel 25/16 mm Shank $\varnothing D_s$: 25 mm
 ISO code toolholder: A25R SVUCR/L16
 Setting angle κ : 93 degrees
 suitable indexable insert: VC.. 1604..
 Minimum pre-drill $\varnothing D_{min}$: 32 mm
 Centre offset L_3 : 17 mm

Technical description

Minimum pre-drill $\varnothing D_{min}$	32 mm
Pack of insert screws	269028 8
Head length L_1	25.5 mm
Insert size	16 mm
suitable indexable insert	VC.. 1604..
Centre offset L_3	17 mm
ISO code toolholder	A25R SVUCR/L16
Overall length L	200 mm
Clamping height L_2	24 mm
Setting angle κ	93 degrees
Shank $\varnothing D_s$	25 mm
Application type	left-hand

Boring depth up to	3xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws 10 pieces	269414
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws Type 8	269028 8
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15