

Garant

Boring bar steel, right-hand, Shank \varnothing / insert size: 25/16 mm



Order data

Order number	261352 25/16
GTIN	4045197713636
Item class	21T

Description

Boring bar steel 25/16 mm Shank \varnothing D_s : 25 mm
 ISO code toolholder: A25R SVVCR/L16
 Setting angle κ : 72.5 degrees
 suitable indexable insert: VC.. 1604..
 Minimum pre-drill \varnothing D_{min} : 34 mm
 Centre offset L_3 : 20 mm

Technical description

Head length L_1	62.5 mm
Neck width L_4	19.5 mm
ISO code toolholder	A25R SVVCR/L16
suitable indexable insert	VC.. 1604..
Pack of insert screws	269028 8
Insert size	16 mm
Centre offset L_3	20 mm
Minimum pre-drill \varnothing D_{min}	34 mm
Overall length L	200 mm
Clamping height L_2	23 mm
Setting angle κ	72.5 degrees
Usable depth T	13 mm

Shank Ø D _s	25 mm
Application type	right-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Set of insert screws 10 pieces	269468
Set of insert screws Type 24	269028 24
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500