



## Boring bar steel, left-hand, Shank $\varnothing$ / insert size: 25/16 mm



### Order data

Order number	261353 25/16
GTIN	4045197713667
Item class	21T

### Description

Boring bar steel 25/16 mm ISO code toolholder: A25R SVVCR/L16

Cutting point / joint: 25 mm

Setting angle  $\kappa$ : 72.5 degrees

suitable indexable insert: VC.. 1604..

Minimum pre-drill  $\varnothing D_{\min}$ : 34 mm

Centre-line offset: 20 mm

### Technical description

Insert size	16 mm
ISO code toolholder	A25R SVVCR/L16
Centre-line offset	20 mm
Overhang from the recessed holder	62.5 mm
Minimum pre-drill $\varnothing D_{\min}$	34 mm
Pack of insert screws	269028 8
suitable indexable insert	VC.. 1604..
Neck width	19.5 mm
Cutting point / joint	25 mm
Shank $\varnothing$	25 mm
Overall length L	200 mm
Clamping height H	23 mm
Setting angle $\kappa$	72.5 degrees

Insert assignment	right-hand and neutral
Application type	left-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Shank type	Boring bar
Application	Internal longitudinal turning
Type of product	Boring bar

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## Accessories

Set of insert screws 10 pieces	269468
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cN·m	659906 500
Torx® bit, shank E 6.3 Torx® profile TX15	674248 TX15
Set of insert screws Type 24	269028 24