

Garant
VCGT 050102, Type: HB7025-1


Order data

Order number	261358 HB7025-1
GTIN	4045197941312
Item class	211

Description

VCGT 050102 HB7025-1 Grade: HB7025-1
 Chip breaker: SF
 Tolerance: G
 Cutting depth a_p : 0.05 - 0.4 mm
 Feed f : 0.03 - 0.2 mm/rev.
 Cutting speed v_c main application: 80 - 190 m/min

Technical description

Cutting depth a_p	0.05 - 0.4 mm
Corner radius	0.2 mm
Tool material	Carbide
Finishing/roughing assignment	Finishing
Chip breaker	SF
Cutting conditions	slightly interrupted
Feed f	0.03 - 0.2 mm/rev.

Main application	P
Cutting speed v_c main application	80 - 190 m/min
Grade	HB7025-1
ISO code indexable insert	VCMT 160402
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning