

Garant
VCGT 050102, Type: HB7125-1


Order data

Order number	261358 HB7125-1
GTIN	4045197941329
Item class	21I

Description

VCGT 050102 HB7125-1 Grade: HB7125-1
 Chip breaker: VF
 Tolerance: G
 Cutting depth a_p : 0.05 - 0.4 mm
 Feed f : 0.03 - 0.2 mm/rev.
 Cutting speed v_c main application: 70 - 180 m/min

Technical description

Grade	HB7125-1
Feed f	0.03 - 0.2 mm/rev.
Tool material	Carbide
Cutting speed v_c main application	70 - 180 m/min
Corner radius	0.2 mm
Main application	M
Finishing/roughing assignment	Finishing

Cutting depth a_p	0.05 - 0.4 mm
Cutting conditions	slightly interrupted
Chip breaker	VF
ISO code indexable insert	VCMT 160402
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning