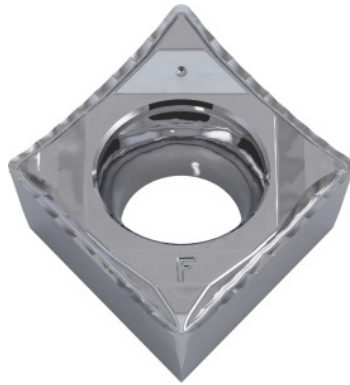


Garant
VCGT 050102, Type: HU7315-1


Order data

Order number	261358 HU7315-1
GTIN	4045197976291
Item class	21I

Description

VCGT 050102 HU7315-1 Grade: HU7315-1
 Chip breaker: AF
 Tolerance: G
 Cutting depth a_p : 0.05 - 1.5 mm
 Feed f : 0.03 - 0.25 mm/rev.
 Cutting speed v_c main application: 50 - 600 m/min

Technical description

Cutting conditions	continuous
Cutting speed v_c main application	50 - 600 m/min
Main application	N
Tool material	Carbide
Chip breaker	AF
Grade	HU7315-1
Feed f	0.03 - 0.25 mm/rev.

Finishing/roughing assignment	Finishing
Corner radius	0.2 mm
Cutting depth a_p	0.05 - 1.5 mm
ISO code indexable insert	VCMT 160402
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning