

Garant
VCMT 070202, Type: HB7025-1

Order data

Order number	261360 HB7025-1
GTIN	4045197941336
Item class	21I

Description

VCMT 070202 HB7025-1 Grade: HB7025-1
 Chip breaker: SF
 Tolerance: M
 Cutting depth a_p : 0.05 - 0.4 mm
 Feed f : 0.03 - 0.2 mm/rev.
 Cutting speed v_c main application: 80 - 190 m/min

Technical description

Corner radius	0.2 mm
Main application	P
Cutting conditions	slightly interrupted
Grade	HB7025-1
Finishing/roughing assignment	Finishing
Feed f	0.03 - 0.2 mm/rev.
Cutting depth a_p	0.05 - 0.4 mm

Cutting speed v_c main application	80 - 190 m/min
Tool material	Carbide
Chip breaker	SF
ISO code indexable insert	VCMT 160408
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning