

**Garant**
**VC.T 070204, Type: HB7025-1**


### Order data

Order number	261362 HB7025-1
GTIN	4045197941350
Item class	21I

### Description

VC.T 070204 HB7025-1 Grade: HB7025-1  
 Chip breaker: SF  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.05 - 0.4 mm  
 Feed  $f$ : 0.03 - 0.2 mm/rev.  
 Cutting speed  $v_c$  main application: 80 - 190 m/min

### Technical description

Cutting speed $v_c$ main application	80 - 190 m/min
Corner radius	0.2 mm
Tool material	Carbide
Chip breaker	SF
Feed $f$	0.03 - 0.2 mm/rev.
Grade	HB7025-1
Cutting depth $a_p$	0.05 - 0.4 mm

Main application	P
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
ISO code indexable insert	VCMT 070204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning