

Garant
VC.T 070204, Type: HB7125-1


Order data

Order number	261362 HB7125-1
GTIN	4045197941367
Item class	21I

Description

VC.T 070204 HB7125-1 Grade: HB7125-1
 Chip breaker: VF
 Tolerance: M
 Cutting depth a_p : 0.05 - 0.4 mm
 Feed f : 0.03 - 0.2 mm/rev.
 Cutting speed v_c main application: 70 - 180 m/min

Technical description

Feed f	0.03 - 0.2 mm/rev.
Cutting depth a_p	0.05 - 0.4 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
Chip breaker	VF
Grade	HB7125-1
Corner radius	0.2 mm

Main application	M
Cutting conditions	slightly interrupted
Cutting speed v_c main application	70 - 180 m/min
ISO code indexable insert	VCMT 070204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning