

Garant
VC.T 110304, Grade: HB7020


Order data

Order number	261366 HB7020
GTIN	4045197699466
Item class	21G

Description

VC.T 110304 HB7020 Grade: HB7020
 Chip breaker: SS
 Tolerance: M
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 150 - 400 m/min

Technical description

Corner radius	0.4 mm
Cutting speed v_c main application	150 - 400 m/min
Feed f	0.05 - 0.2 mm/rev.
Main application	P
Cutting depth a_p	0.2 - 1.5 mm
Chip breaker	SS
Cutting conditions	slightly interrupted

Grade	HB7020
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VCMT 110304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning