

Garant
VC.T 110304, Grade: HB7035-1


Order data

Order number	261366 HB7035-1
GTIN	4045197874863
Item class	21G

Description

VC.T 110304 HB7035-1 Grade: HB7035-1
 Chip breaker: SS
 Tolerance: M
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 120 - 350 m/min

Technical description

Grade	HB7035-1
Main application	P
Chip breaker	SS
Corner radius	0.4 mm
Cutting speed v_c main application	120 - 350 m/min
Feed f	0.05 - 0.2 mm/rev.
Cutting depth a_p	0.2 - 1.5 mm

Cutting conditions	heavily interrupted
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VCMT 110304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning