


VCGT 110302, Grade: SP4019

Order data

Order number	261383 SP4019
GTIN	2050001939500
Item class	28D

Description

VCGT 110302 SP4019 Grade: SP4019
 Chip breaker: 62
 Cutting depth a_p : 0.15 - 3 mm
 Feed f : 0.05 - 0.3 mm/rev.
 Cutting speed v_c main application: 30 - 440 m/min

Technical description

Cutting conditions	continuous
Corner radius	0.2 mm
Cutting speed v_c main application	30 - 440 m/min
Main application	UNI
Cutting depth a_p	0.15 - 3 mm
Feed f	0.05 - 0.3 mm/rev.
Chip breaker	62
Grade	SP4019

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VCGT 110302
Number of changes/inserts	2
Type of product	Indexable insert for turning