

Garant
VC.T 110304, Grade: HB7020


Order data

Order number	261454 HB7020
GTIN	4045197699824
Item class	21G

Description

VC.T 110304 HB7020 Grade: HB7020
 Chip breaker: SM
 Tolerance: M
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 120 - 350 m/min

Technical description

Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Chip breaker	SM
Cutting speed v_c main application	120 - 350 m/min
Feed f	0.1 - 0.3 mm/rev.
Cutting depth a_p	0.5 - 2.5 mm
Main application	P

Grade	HB7020
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	VCMT 110304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning