

**Garant**
**VC.T 110304, Grade: HB7140-1**


### Order data

Order number	261454 HB7140-1
GTIN	4045197819505
Item class	21G

### Description

VC.T 110304 HB7140-1 Grade: HB7140-1  
 Chip breaker: VM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 2.5 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 230 m/min

### Technical description

Cutting conditions	slightly interrupted
Grade	HB7140-1
Cutting depth $a_p$	0.5 - 2.5 mm
Corner radius	0.4 mm
Main application	M
Chip breaker	VM
Cutting speed $v_c$ main application	60 - 230 m/min

Feed f	0.1 - 0.3 mm/rev.
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	VCMT 110304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning