

Garant
VC.T 160404, Grade: CB7010


Order data

Order number	261458 CB7010
GTIN	4045197671745
Item class	21G

Description

VC.T 160404 CB7010 Grade: CB7010
 Chip breaker: SM
 Tolerance: M
 Cutting depth a_p : 0.2 - 2 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 90 - 240 m/min

Technical description

Main application	P
Corner radius	0.4 mm
Cutting depth a_p	0.2 - 2 mm
Cutting speed v_c secondary application	70 - 180 m/min
Feed f	0.1 - 0.3 mm/rev.
Cutting conditions	continuous
Cutting speed v_c main application	90 - 240 m/min

Secondary application	M
Chip breaker	SM
Grade	CB7010
Finishing/roughing assignment	Semi-roughing
Tool material	Cermet
ISO code indexable insert	VCMT 160404
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning