

**Garant**
**CCGW 09T302, BU7220, Cutting edge version: G**

**Order data**

Order number	265412 G
GTIN	4045197895530
Item class	21H

**Description**
**Version:**

Fitted with 2 cutters.

Corner radius: 0.2 mm

Grade: BU7220

Cutting depth  $a_p$ : 0.03 - 0.12 mm

Feed  $f$ : 0.04 - 0.12 mm/rev.

Cutting speed  $v_c$  main application: 120 - 160 m/min

Cutting edge version: G

**Technical description**

Cutting conditions	heavily interrupted
Cutting conditions	continuous
Cutting conditions	slightly interrupted
Cutting depth $a_p$	0.03 - 0.12 mm
Cutting edge version	G

Cutting speed $v_c$ main application	120 - 160 m/min
Corner radius	0.2 mm
Finishing/roughing assignment	Finishing
Tool material	CBN
Grade	BU7220
Feed $f$	0.04 - 0.12 mm/rev.
ISO code indexable insert	CCGW 09T302
Number of changes/inserts	2
Product name attribute	BU7220
Type of product	Indexable insert for turning