

**Garant**
**CCGW 09T304, BU7220, Cutting edge version: G**

**Order data**

Order number	265415 G
GTIN	4045197895547
Item class	21H

**Description**
**Version:**

Fitted with 2 cutters.

Corner radius: 0.4 mm

Grade: BU7220

Cutting depth  $a_p$ : 0.03 - 0.12 mm

Feed  $f$ : 0.04 - 0.12 mm/rev.

Cutting speed  $v_c$  main application: 120 - 160 m/min

Cutting edge version: G

**Technical description**

Feed $f$	0.04 - 0.12 mm/rev.
Cutting conditions	heavily interrupted
Cutting conditions	continuous
Cutting conditions	slightly interrupted
Cutting edge version	G

Cutting speed $v_c$ main application	120 - 160 m/min
Tool material	CBN
Cutting depth $a_p$	0.03 - 0.12 mm
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Grade	BU7220
ISO code indexable insert	CCGW 09T304
Number of changes/inserts	2
Product name attribute	BU7220
Type of product	Indexable insert for turning