

Garant
CCGW 09T308, BU7220, Cutting edge version: G

Order data

Order number	265418 G
GTIN	4045197895554
Item class	21H

Description
Version:

Fitted with 2 cutters.

Corner radius: 0.8 mm

Grade: BU7220

Cutting depth a_p : 0.03 - 0.12 mm

Feed f : 0.04 - 0.12 mm/rev.

Cutting speed v_c main application: 120 - 160 m/min

Cutting edge version: G

Technical description

Cutting conditions	heavily interrupted
Cutting conditions	continuous
Cutting conditions	slightly interrupted
Cutting edge version	G
Cutting depth a_p	0.03 - 0.12 mm

Cutting speed v_c main application	120 - 160 m/min
Feed f	0.04 - 0.12 mm/rev.
Tool material	CBN
Finishing/roughing assignment	Finishing
Corner radius	0.8 mm
Grade	BU7220
ISO code indexable insert	CCGW 09T308
Number of changes/inserts	2
Product name attribute	BU7220
Type of product	Indexable insert for turning