

Garant
CCGW 120404, BU7220, Cutting edge version: G

Order data

Order number	265421 G
GTIN	4045197895561
Item class	21H

Description
Version:

Fitted with 2 cutters.

Corner radius: 0.4 mm

Grade: BU7220

Cutting depth a_p : 0.03 - 0.12 mm

Feed f : 0.04 - 0.12 mm/rev.

Cutting speed v_c main application: 120 - 160 m/min

Cutting edge version: G

Technical description

Finishing/roughing assignment	Finishing
Feed f	0.04 - 0.12 mm/rev.
Tool material	CBN
Cutting depth a_p	0.03 - 0.12 mm
Cutting speed v_c main application	120 - 160 m/min

Cutting conditions	heavily interrupted
Cutting conditions	continuous
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Grade	BU7220
Cutting edge version	G
ISO code indexable insert	CCGW 120404
Number of changes/inserts	2
Product name attribute	BU7220
Type of product	Indexable insert for turning