

Garant**CCGW 120408, BU7220, Cutting edge version: G****Order data**

Order number	265424 G
GTIN	4045197895578
Item class	21H

Description**Version:**

Fitted with 2 cutters.

Corner radius: 0.8 mm

Grade: BU7220

Cutting depth a_p : 0.03 - 0.12 mmFeed f : 0.04 - 0.12 mm/rev.Cutting speed v_c main application: 120 - 160 m/min

Cutting edge version: G

Technical description

Feed f	0.04 - 0.12 mm/rev.
Cutting depth a_p	0.03 - 0.12 mm
Corner radius	0.8 mm
Grade	BU7220
Tool material	CBN

Cutting speed v_c main application	120 - 160 m/min
Cutting edge version	G
Cutting conditions	heavily interrupted
Cutting conditions	continuous
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
ISO code indexable insert	CCGW 120408
Number of changes/inserts	2
Product name attribute	BU7220
Type of product	Indexable insert for turning