

Garant
DCGW 070204, BU7220, Cutting edge version: G


Order data

Order number	265430 G
GTIN	4045197895592
Item class	21H

Description

Version:

Fitted with 2 cutters.

Grade: BU7220

Cutting edge version: G

 Cutting depth a_p : 0.03 - 0.12 mm

 Feed f : 0.04 - 0.12 mm/rev.

 Cutting speed v_c main application: 120 - 160 m/min

Technical description

Tool material	CBN
Grade	BU7220
Corner radius	0.4 mm
Feed f	0.04 - 0.12 mm/rev.
Cutting conditions	heavily interrupted
Cutting conditions	continuous

Cutting conditions	slightly interrupted
Cutting depth a_p	0.03 - 0.12 mm
Finishing/roughing assignment	Finishing
Cutting edge version	G
Cutting speed v_c main application	120 - 160 m/min
ISO code indexable insert	DCGW 070204
Number of changes/inserts	2
Product name attribute	BU7220
Type of product	Indexable insert for turning