

Garant
DCGW 11T308, BU7220, Cutting edge version: G

Order data

Order number	265442 G
GTIN	4045197895639
Item class	21H

Description
Version:

Fitted with 2 cutters.

Grade: BU7220

Cutting edge version: G

Cutting depth a_p : 0.03 - 0.12 mm

Feed f : 0.04 - 0.12 mm/rev.

Cutting speed v_c main application: 120 - 160 m/min

Technical description

Cutting conditions	continuous
Cutting conditions	heavily interrupted
Cutting conditions	slightly interrupted
Grade	BU7220
Tool material	CBN
Cutting speed v_c main application	120 - 160 m/min

Feed f	0.04 - 0.12 mm/rev.
Corner radius	0.8 mm
Cutting depth a_p	0.03 - 0.12 mm
Cutting edge version	G
Finishing/roughing assignment	Finishing
ISO code indexable insert	DCGW 11T308
Number of changes/inserts	2
Product name attribute	BU7220
Type of product	Indexable insert for turning