

Garant
TCGW 16T308, BU7220, Cutting edge version: G

Order data

Order number	265454 G
GTIN	4045197895677
Item class	21H

Description
Version:

Fitted with 3 cutters.

Grade: BU7220

Cutting edge version: G

Cutting depth a_p : 0.03 - 0.12 mm

Feed f : 0.04 - 0.12 mm/rev.

Cutting speed v_c main application: 120 - 160 m/min

Technical description

Cutting speed v_c main application	120 - 160 m/min
Grade	BU7220
Cutting edge version	G
Cutting depth a_p	0.03 - 0.12 mm
Cutting conditions	heavily interrupted
Cutting conditions	slightly interrupted
Cutting conditions	continuous

Feed f	0.04 - 0.12 mm/rev.
Corner radius	0.8 mm
Tool material	CBN
Finishing/roughing assignment	Finishing
ISO code indexable insert	TCGW 16T308
Number of changes/inserts	3
Product name attribute	BU7220
Type of product	Indexable insert for turning