


**CCMW 060202, KBN35M, Type: ME**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 265610 ME     |
| GTIN         | 4960664543915 |
| Item class   | 25H           |

**Description**
**Version:**

MEGACOAT-coated CBN inserts. MultiEdge; 2 cutting edges per insert.

Grade: KBN35M

Chip breaker: ME

Cutting depth  $a_p$ : 0.05 - 0.5 mm

Feed  $f$ : 0.08 - 0.15 mm/rev.

Cutting speed  $v_c$  main application: 120 - 200 m/min

**Technical description**

|                                      |                     |
|--------------------------------------|---------------------|
| Cutting depth $a_p$                  | 0.05 - 0.5 mm       |
| Cutting speed $v_c$ main application | 120 - 200 m/min     |
| Chip breaker                         | ME                  |
| Feed $f$                             | 0.08 - 0.15 mm/rev. |
| Cutting conditions                   | continuous          |
| Corner radius                        | 0.2 mm              |

|                               |                              |
|-------------------------------|------------------------------|
| Grade                         | KBN35M                       |
| Finishing/roughing assignment | Finishing                    |
| Tool material                 | CBN                          |
| ISO code indexable insert     | CCMW 060202                  |
| Number of changes/inserts     | 2                            |
| Product name attribute        | KBN35M                       |
| Type of product               | Indexable insert for turning |