


CCMW 09T304, KBN25M, Type: MET

Order data

Order number	265634 MET
GTIN	4960664528837
Item class	25H

Description
Version:

MEGACOAT-coated CBN inserts. MultiEdge Tough; 2 cutting edges per insert, with special honing for optimisation of interrupted cutting.

Grade: KBN25M

Chip breaker: MET

Cutting depth a_p : 0.05 - 0.5 mm

Feed f : 0.1 - 0.2 mm/rev.

Cutting speed v_c main application: 100 - 180 m/min

Technical description

Cutting speed v_c main application	100 - 180 m/min
Cutting conditions	slightly interrupted
Cutting depth a_p	0.05 - 0.5 mm
Chip breaker	MET
Corner radius	0.4 mm
Feed f	0.1 - 0.2 mm/rev.

Grade	KBN25M
Finishing/roughing assignment	Finishing
Tool material	CBN
ISO code indexable insert	CCMW 09T304
Number of changes/inserts	2
Product name attribute	KBN25M
Type of product	Indexable insert for turning