


DCMW 11T302, KBN25M, Type: ME

Order data

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| Order number | 265682 ME |
| GTIN | 4960664529148 |
| Item class | 25H |

Description
Version:

MEGACOAT-coated CBN inserts. MultiEdge; 2 cutting edges per insert.

Grade: KBN25M

Chip breaker: ME

Cutting depth a_p : 0.05 - 0.5 mm

Feed f : 0.08 - 0.15 mm/rev.

Cutting speed v_c main application: 120 - 200 m/min

Technical description

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|--------------------------------------|---------------------|
| Corner radius | 0.2 mm |
| Cutting speed v_c main application | 120 - 200 m/min |
| Chip breaker | ME |
| Cutting conditions | continuous |
| Feed f | 0.08 - 0.15 mm/rev. |
| Cutting depth a_p | 0.05 - 0.5 mm |

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|-------------------------------|------------------------------|
| Grade | KBN25M |
| Finishing/roughing assignment | Finishing |
| Tool material | CBN |
| ISO code indexable insert | DCMW 11T302 |
| Number of changes/inserts | 2 |
| Product name attribute | KBN25M |
| Type of product | Indexable insert for turning |