


VBGW 160404, KBN35M, Type: MET

Order data

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| Order number | 265740 MET |
| GTIN | 4960664544745 |
| Item class | 25H |

Description
Version:

MEGACOAT-coated CBN inserts. MultiEdge Tough; 2 cutting edges per insert, with special honing for optimisation of interrupted cutting.

Grade: KBN35M

Chip breaker: MET

Cutting depth a_p : 0.05 - 0.5 mm

Feed f : 0.1 - 0.2 mm/rev.

Cutting speed v_c main application: 100 - 180 m/min

Technical description

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| Chip breaker | MET |
| Cutting conditions | slightly interrupted |
| Corner radius | 0.4 mm |
| Feed f | 0.1 - 0.2 mm/rev. |
| Cutting speed v_c main application | 100 - 180 m/min |
| Cutting depth a_p | 0.05 - 0.5 mm |

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|-------------------------------|------------------------------|
| Grade | KBN35M |
| Finishing/roughing assignment | Finishing |
| Tool material | CBN |
| ISO code indexable insert | VBGW 160404 |
| Number of changes/inserts | 2 |
| Product name attribute | KBN35M |
| Type of product | Indexable insert for turning |