


**CCMW 09T304, BUX220, Cutting edge version: M**

**Order data**

Order number	265756 M
GTIN	4045197818058
Item class	22I

**Description**
**Version:**

- **Disposable insert.**
- **Single cutting edge.**

**Note:**

Further indexable insert shapes, sizes and corner radii available on request.

Grade: BUX220

Cutting edge version: M

Cutting depth  $a_p$ : 0.1 - 0.5 mm

Feed  $f$ : 0.1 - 0.2 mm/rev.

Cutting speed  $v_c$  main application: 80 - 200 m/min

**Technical description**

Cutting speed $v_c$ main application	80 - 200 m/min
Cutting conditions	continuous
Corner radius	0.4 mm
Cutting depth $a_p$	0.1 - 0.5 mm

Cutting edge version	M
Grade	BUX220
Feed f	0.1 - 0.2 mm/rev.
Finishing/roughing assignment	Finishing
Tool material	CBN
ISO code indexable insert	CCMW 09T304
Number of changes/inserts	2
Product name attribute	BUX220
Type of product	Indexable insert for turning