



VCMW 110302, BUX220, Cutting edge version: M



Order data

Order number	265782 M
GTIN	4045197818188
Item class	22I

Description

Version:

- Disposable insert.
- Single cutting edge.

Note:

Further indexable insert shapes, sizes and corner radii available on request.

Grade: BUX220

Cutting edge version: M

Cutting depth a_p : 0.1 - 0.25 mm

Feed f : 0.1 - 0.2 mm/rev.

Cutting speed v_c main application: 80 - 200 m/min

Technical description

Feed f	0.1 - 0.2 mm/rev.
Corner radius	0.2 mm
Cutting speed v_c main application	80 - 200 m/min
Cutting conditions	continuous

Grade	BUX220
Cutting edge version	M
Cutting depth a_p	0.1 - 0.25 mm
Finishing/roughing assignment	Finishing
Tool material	CBN
ISO code indexable insert	VCMW 110302
Number of changes/inserts	2
Product name attribute	BUX220
Type of product	Indexable insert for turning