

Garant
CCGT 120404 FN, PCD, Cutting edge version: TWF

Order data

Order number	265827 TWF
GTIN	4045197449009
Item class	21L

Description
Version:

PCD – Polycrystalline diamond, fine grain. Finishing, sharp edges for low cutting pressure.

Application:

For aluminium, aluminium alloys, non-ferrous metals, plastics, composite materials, titanium alloys, sintered metals.

Rake: 6 degrees

Grade: PCD

Cutting edge version: TWF

Cutting depth a_p : 0.3 - 1 mm

Feed f : 0.03 - 0.2 mm/rev.

Cutting speed v_c for alu < 10 % Si: 400 - 3500 m/min

Cutting speed v_c for G(C)RP: 400 - 900 m/min

Technical description

Feed f	0.03 - 0.2 mm/rev.
Cutting conditions	continuous
Cutting depth a_p	0.3 - 1 mm

Corner radius	0.4 mm
Cutting edge version	TWF
Cutting speed v_c for alu < 10 % Si	400 - 3500 m/min
Cutting speed v_c for G(C)RP	400 - 900 m/min
Grade	PCD
Finishing/roughing assignment	Finishing
Tool material	PCD
ISO code indexable insert	CCGT 120404 FN
Number of changes/inserts	1
Product name attribute	PCD
Rake	6 degrees
Type of product	Indexable insert for turning