

## Garant

"5 in 1" drilling and turning tool 1.5×D, right-hand, Ø DC: 10 mm



### Order data

Order number	268463 10
GTIN	4045197468499
Item class	21X

### Description

#### Version:

With internal cooling.

Plain shank.

#### Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

#### Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Through-coolant: yes

Bore Ø tolerance D: 0/+0.22 mm

Reach L<sub>1</sub>: 15 mm

Shank Ø D<sub>s</sub>: 12 mm

Overall length L: 90 mm

Indexable insert No. 268472 – 268496: WCHX 05T1..

Pack of insert screws: 269028 31

### Technical description

Pack of insert screws	269028 31
Shank Ø D <sub>s</sub>	12 mm
Nominal Ø D	10 mm
Indexable insert No. 268472 – 268496	WCHX 05T1..
Bore Ø tolerance D	0/+0.22 mm
Reach L <sub>1</sub>	15 mm

Overall length L	90 mm
Application type	right-hand
Through-coolant	yes
Type of product	Boring bar

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## Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Set of insert screws Type 31	269028 31
Set of insert screws 10 pieces Drive TX8	269480 TX8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500