

Garant
"5 in 1" drilling and turning tool 1.5×D, right-hand, Ø DC: 11 mm

Order data

Order number	268463 11
GTIN	4045197470010
Item class	21X

Description
Version:

With internal cooling.

Plain shank.

Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Through-coolant: yes

Bore Ø tolerance D: 0/+0.27 mm

Reach L₁: 16.5 mm

Shank Ø D_s: 16 mm

Overall length L: 100 mm

Indexable insert No. 268472 – 268496: WCHX 0602..

Pack of insert screws: 269028 32

Technical description

Shank Ø D _s	16 mm
Bore Ø tolerance D	0/+0.27 mm
Nominal Ø D	11 mm
Pack of insert screws	269028 32
Indexable insert No. 268472 – 268496	WCHX 0602..
Reach L ₁	16.5 mm

Overall length L	100 mm
Application type	right-hand
Through-coolant	yes
Type of product	Boring bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws 10 pieces Drive TX8/1	269480 TX8/1
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Set of insert screws Type 32	269028 32