

**Garant**
**"5 in 1" drilling and turning tool 1.5×D, right-hand, Ø DC: 15 mm**

**Order data**

Order number	268463 15
GTIN	4045197470034
Item class	21X

**Description**
**Version:**

With internal cooling.  
Plain shank.

**Application:**

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

**Note:**

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Through-coolant: yes

Bore Ø tolerance D: 0/+0.27 mm

Reach L<sub>1</sub>: 22.5 mm

Shank Ø D<sub>s</sub>: 20 mm

Overall length L: 125 mm

Indexable insert No. 268472 – 268496: WCHX 0703..

Pack of insert screws: 269028 33

**Technical description**

Bore Ø tolerance D	0/+0.27 mm
Pack of insert screws	269028 33
Shank Ø D <sub>s</sub>	20 mm
Indexable insert No. 268472 – 268496	WCHX 0703..
Nominal Ø D	15 mm
Reach L <sub>1</sub>	22.5 mm

Overall length L	125 mm
Application type	right-hand
Through-coolant	yes
Type of product	Boring bar

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## Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws 10 pieces Drive TX8/2	269480 TX8/2
Set of insert screws Type 33	269028 33