

Garant

"5 in 1" drilling and turning tool 1.5×D, right-hand, Ø DC: 20 mm



Order data

Order number	268463 20
GTIN	4045197470058
Item class	21X

Description

Version:

With internal cooling.
Plain shank.

Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Through-coolant: yes

Bore Ø tolerance D: 0/+0.33 mm

Reach L₁: 30 mm

Shank Ø D_s: 25 mm

Overall length L: 150 mm

Indexable insert No. 268472 – 268496: WCHX 10T3..

Pack of insert screws: 269028 35

Technical description

Bore Ø tolerance D	0/+0.33 mm
Pack of insert screws	269028 35
Shank Ø D _s	25 mm
Indexable insert No. 268472 – 268496	WCHX 10T3..
Nominal Ø D	20 mm
Reach L ₁	30 mm

Overall length L	150 mm
Application type	right-hand
Through-coolant	yes
Type of product	Boring bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws Type 35	269028 35
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX20	674248 TX20
Set of insert screws 10 pieces Drive TX20	269480 TX20