

**Garant**
**"5 in 1" drilling and turning tool 1.5×D, right-hand, Ø DC: 26 mm**

**Order data**

Order number	268463 26
GTIN	4045197470065
Item class	21X

**Description**
**Version:**

With internal cooling.  
Plain shank.

**Application:**

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

**Note:**

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Through-coolant: yes

Bore Ø tolerance D: 0/+0.33 mm

Reach L<sub>1</sub>: 39 mm

Shank Ø D<sub>s</sub>: 32 mm

Overall length L: 180 mm

Indexable insert No. 268472 – 268496: WCHX 1305..

Pack of insert screws: 269028 36

**Technical description**

Indexable insert No. 268472 – 268496	WCHX 1305..
Nominal Ø D	26 mm
Bore Ø tolerance D	0/+0.33 mm
Pack of insert screws	269028 36
Shank Ø D <sub>s</sub>	32 mm
Reach L <sub>1</sub>	39 mm

Overall length L	180 mm
Application type	right-hand
Through-coolant	yes
Type of product	Boring bar

## Accessories

Set of insert screws 10 pieces Drive TX25	269480 TX25
Set of insert screws Type 36	269028 36
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX25	674248 TX25
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50