

**Garant**

**"5 in 1" drilling and turning tool 1.5×D, right-hand, Ø DC: 8 mm**


**Order data**

Order number	268463 8
GTIN	4045197468475
Item class	21X

**Description**
**Version:**

With internal cooling.

Plain shank.

**Application:**

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

**Note:**

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Through-coolant: yes

Bore Ø tolerance D: 0/+0.22 mm

Reach L<sub>1</sub>: 12 mm

Shank Ø D<sub>s</sub>: 12 mm

Overall length L: 80 mm

Indexable insert No. 268472 – 268496: WCHX 0401..

Pack of insert screws: 269028 30

**Technical description**

Pack of insert screws	269028 30
Nominal Ø D	8 mm
Shank Ø D <sub>s</sub>	12 mm
Bore Ø tolerance D	0/+0.22 mm
Indexable insert No. 268472 – 268496	WCHX 0401..
Reach L <sub>1</sub>	12 mm

Overall length L	80 mm
Application type	right-hand
Through-coolant	yes
Type of product	Boring bar

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## Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659906 200
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX6	674248 TX6
Set of insert screws 10 pieces Drive TX6	269480 TX6
Set of insert screws Type 30	269028 30