

Garant
"5 in 1" drilling and turning tool 1.5×D, left-hand, Ø DC: 10 mm

Order data

Order number	268464 10
GTIN	4045197470089
Item class	21X

Description
Version:

With internal cooling.
Plain shank.

Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Through-coolant: yes

Bore Ø tolerance D: 0/+0.22 mm

Reach L₁: 15 mm

Shank Ø D_s: 12 mm

Overall length L: 90 mm

Indexable insert No. 268472 – 268496: WCHX 05T1..

Pack of insert screws: 269028 31

Technical description

Nominal Ø D	10 mm
Bore Ø tolerance D	0/+0.22 mm
Pack of insert screws	269028 31
Indexable insert No. 268472 – 268496	WCHX 05T1..
Shank Ø D _s	12 mm
Reach L ₁	15 mm

Overall length L	90 mm
Application type	left-hand
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws 10 pieces Drive TX8	269480 TX8
Set of insert screws Type 31	269028 31
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8