

Garant
"5 in 1" drilling and turning tool 1.5×D, left-hand, Ø DC: 15 mm

Order data

Order number	268464 15
GTIN	4045197470096
Item class	21X

Description
Version:

With internal cooling.
Plain shank.

Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Through-coolant: yes

Bore Ø tolerance D: 0/+0.27 mm

Reach L₁: 22.5 mm

Shank Ø D_s: 20 mm

Overall length L: 125 mm

Indexable insert No. 268472 – 268496: WCHX 0703..

Pack of insert screws: 269028 33

Technical description

Bore Ø tolerance D	0/+0.27 mm
Shank Ø D _s	20 mm
Indexable insert No. 268472 – 268496	WCHX 0703..
Pack of insert screws	269028 33
Nominal Ø D	15 mm
Reach L ₁	22.5 mm

Overall length L	125 mm
Application type	left-hand
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws 10 pieces Drive TX8/2	269480 TX8/2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Set of insert screws Type 33	269028 33