

## Garant

### "5 in 1" drilling and turning tool 1.5×D, left-hand, Ø D: 18 mm



#### Order data

Order number	268464 18
GTIN	4045197975225
Item class	21X

#### Description

##### Version:

With internal cooling.

Plain shank.

##### Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

##### Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Through-coolant: yes

Bore Ø tolerance D: 0/+0.33 mm

Reach L<sub>1</sub>: 27 mm

Shank Ø D<sub>s</sub>: 25 mm

Overall length L<sub>tot</sub>: 135 mm

Indexable insert No. 268472 – 268498: WCHX 0903..

Pack of insert screws: 269028 34

#### Technical description

Nominal Ø D	18 mm
Bore Ø tolerance D	0/+0.33 mm
Indexable insert No. 268472 – 268498	WCHX 0903..
Pack of insert screws	269028 34
Reach L <sub>1</sub>	27 mm
Shank Ø D <sub>s</sub>	25 mm

Overall length $L_{tot}$	135 mm
Application type	left-hand
Through-coolant	yes
Type of product	Boring bar

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## Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15