

Garant
"5 in 1" drilling and turning tool 1.5×D, left-hand, Ø D: 26 mm

Order data

Order number	268464 26
GTIN	4045197975232
Item class	21X

Description
Version:

With internal cooling.
Plain shank.

Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Through-coolant: yes

Bore Ø tolerance D: 0/+0.33 mm

Reach L_1 : 39 mm

Shank Ø D_s : 32 mm

Overall length L_{tot} : 180 mm

Indexable insert No. 268472 – 268498: WCHX 1305..

Pack of insert screws: 269028 36

Technical description

Reach L_1	39 mm
Overall length L_{tot}	180 mm
Indexable insert No. 268472 – 268498	WCHX 1305..
Shank Ø D_s	32 mm
Nominal Ø D	26 mm
Bore Ø tolerance D	0/+0.33 mm

Pack of insert screws	269028 36
Application type	left-hand
Through-coolant	yes
Type of product	Boring bar

Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX25	674248 TX25
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50