

Garant

"5 in 1" drilling and turning tool 2.25×D, right-hand, Ø DC: 10 mm



Order data

Order number	268467 10
GTIN	4045197470133
Item class	21X

Description

Version:

With internal cooling.

Plain shank **with collar**.

Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Use the drilling and turning tool **in long chipping structural steels and long chipping stainless steels only up to 1.5×D.**

Through-coolant: yes

Bore Ø tolerance D: 0/+0.22 mm

Overhang L_A : 28 mm

Shank length L_S : 42 mm

Reach L_1 : 22.5 mm

Shank Ø D_S : 12 mm

Ø d_2 : 16 mm

Technical description

Pack of insert screws	269028 31
Indexable insert No. 268472 – 268496	WCHX 05T1..
Bore Ø tolerance D	0/+0.22 mm
Nominal Ø D	10 mm

Shank $\varnothing D_s$	12 mm
Shank length L_s	42 mm
Reach L_1	22.5 mm
$\varnothing d_2$	16 mm
Overhang L_A	28 mm
Application type	right-hand
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws 10 pieces Drive TX8	269480 TX8
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Set of insert screws Type 31	269028 31
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500