

## Garant

"5 in 1" drilling and turning tool 2.25×D, right-hand, Ø DC: 11 mm



### Order data

Order number	268467 11
GTIN	4045197470140
Item class	21X

### Description

#### Version:

With internal cooling.

Plain shank **with collar**.

#### Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

#### Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Use the drilling and turning tool **in long chipping structural steels and long chipping stainless steels only up to 1.5×D.**

Through-coolant: yes

Bore Ø tolerance D: 0/+0.27 mm

Overhang  $L_A$ : 32 mm

Shank length  $L_S$ : 45 mm

Reach  $L_1$ : 24.75 mm

Shank Ø  $D_S$ : 16 mm

Ø  $d_2$ : 20 mm

### Technical description

Nominal Ø D	11 mm
Pack of insert screws	269028 32
Indexable insert No. 268472 – 268496	WCHX 0602..
Bore Ø tolerance D	0/+0.27 mm

Shank $\varnothing D_s$	16 mm
Shank length $L_s$	45 mm
Reach $L_1$	24.75 mm
$\varnothing d_2$	20 mm
Overhang $L_A$	32 mm
Application type	right-hand
Through-coolant	yes
Type of product	Boring bar

## Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws 10 pieces Drive TX8/1	269480 TX8/1
Set of insert screws Type 32	269028 32